

Automation Panel for Hemming line in Automobile Industry

Our Integrated Panel (PLC Panel) with the specifications as detailed in the below, helps to accomplish the following features:

- * Versatility of hemming conditions in traditional enclosure panels, as well as other components such as rear wheel house openings, roofs/sunroofs and bonnets.
- * Virtually endless possibilities for system configurations that will ensure the leanest process to meet your production needs.
- * Other Flexible roller hemming applications, which can include roller flanging, flat hem, rope hem and jewel/pinch hem. This provides greater freedom for our customer's product/styling development.



Specifications

PLC	Compact Logix L33 ER 1769 - L33ER 24VDC / 2 MB / Remote I/O's RS232 / EtherNet/IP
Input	Digital – 48
Output	Digital – 48
Networking	Ethernet I/P
Communication	Ethernet IP
Panels	Rittal Panels with IP55
Compliance	IEC UL/CSA
HMI	Panel View Plus - 10" inch
Project Implemented at	Reputed Indian Automobile Industry
Duration of Project	2 Months
Scope of our Supply	Assembly/Manufacturing/Testing of Panels.

Applied Control Equipment Systems

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